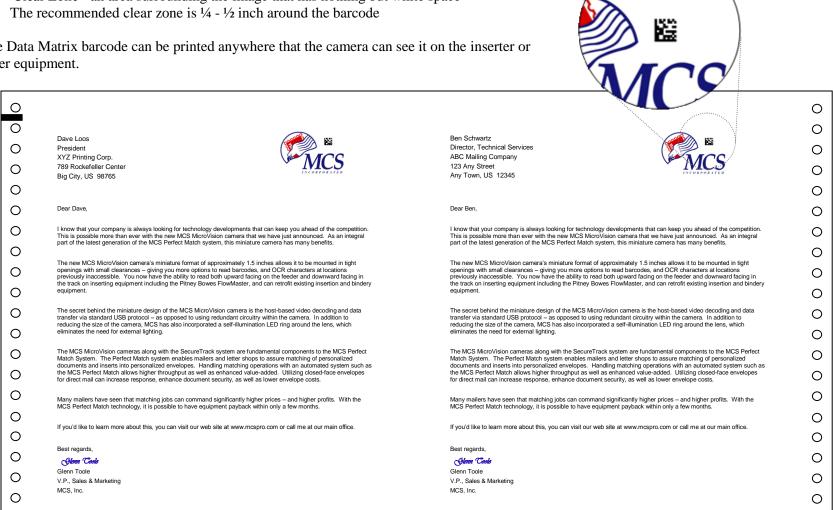
Creating a 2D barcode for Perfect Match

Data Matrix Barcode Template Placement

The following items provide some specifications to place data matrix bar codes for use with the MCS Perfect Match Camera System.

- Size $>= \frac{1}{4}$ ". $<= \frac{1}{2}$ "
- Cell Size $\leq 12x12$ or 14x14 cells
- DPI >= 300 dpi
- Clear Zone an area surrounding the image that has nothing but white space

The Data Matrix barcode can be printed anywhere that the camera can see it on the inserter or other equipment.



- Leading zeros are required to give the barcode a uniform size though out the job
 - o Example (000001), all records should have 6 digit numbers.
- We recommend 6 to 8 digits, but the system can accept as few as 4 and as many as 20.
 - Typically, the number of digits is dictated by the number of records in the data file (i.e. a data file with 10,000 records really only needs 5 digits, for every record to get a unique index number assigned to it, just as a data file with 1,000,000 records would require a minimum of 7 digits for every record to be uniquely indexed.)
 - o Make sure the data file field has the same number of digits as the 2D bar-code
- Symbol size is a recommended 12x12, or 14x14

The number of digits used will dictate the symbol size of the data matrix. Keep in mind, that the use of alpha characters will reduce the number of characters that can be contained in the barcode.

Number of Digits		Symbol Size
numeric only	alpha included	
6	3	10 x 10
10	6	12 x 12
16	10	14 x 14
24	16	16 x 16

- Put the bar-code in an area that can be physically seen by the camera when it is mounted on the inserter or other equipment.
 - o Be aware of where the barcode is after the piece is folded

